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D350-607-741
Job Sheet 193812



Part No: D350-607-741

Job Qty: 1 pcs

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Oversized Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/23/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607-5 REV.B IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		MAY 24 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	1 pcs		5/10/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S184603



Part: D350-607-741

Job No: 193812

Serial No/Batch: S184603

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1 of 1 FAA STC SH967N1

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
150 QC 4	1 pcs	5/10/19	0.00 0.00		QC 4 - 28	DAS 58 9-8 MAY 29 2019
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
160 Packaging 3-1 - Stock - B4B	1 pcs	5/10/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 58 9-8 MAY 29 2019
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS 21 9-8 MAY 29 2019
165 DC - 1 - B4B	1 pcs	5/10/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
170 QC 21 - FG	1 pcs	5/10/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	DAS 21 9-8 MAY 29 2019
Part Op 140 - Pick Kit						
Descriptions: 150 - QC4- 100% Inspect kits for completeness						
160 - Identify and pack for shipping as per PPP D350-607-741 Location: _____ PPP Rev: _____						
165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-741 CHG001						
170 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	140-Packaging 1 - Pick Kit	5044116
AN310C4	Nut	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5143498
AN4-13A	Bolt	6 Ea (6 ea)	140-Packaging 1 - Pick Kit	5149283
AN4C15	BOLT	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5157315
D2690-6	Lanyard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5182805
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	183236
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5178538
D4085-3	Placard	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5175041
D4086-185	Placard, Max Load	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5141906
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5181150
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5167661
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5176325
D4917-285	Placard, Max Load	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5141897
D5673-041	Long XL Basket Assembly, LH	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5184909
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	140-Packaging 1 - Pick Kit	5156968
MS21042L4	Nut	6 Ea (6 ea)	140-Packaging 1 - Pick Kit	5158232
MS24665-151	Cotter Pin	1 Ea (1 ea)	140-Packaging 1 - Pick Kit	5144955
NAS1149C0463R	Washer	3 Ea (3 ea)	140-Packaging 1 - Pick Kit	5124662
NAS1149F0432P	Washer	12 Ea (12 ea)	140-Packaging 1 - Pick Kit	5167213
NAS1515H4L	Washer	2 Ea (2 ea)	140-Packaging 1 - Pick Kit	5044189

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	97447A010	4	655	0
	AN310C4	1	81	0
	AN4-13A	6	1,275	0
	AN4C15	1	66	0
	D2690-6	1	35	0
	D350-607-511	1	1	0
	D3912-041	1	9	0
	D4085-3	1	33	0
	D4086-185	1	9	0
	D4150-041	1	1	0
	D4151-041	1	9	0
	D4151-043	1	1	0
	D4917-285	1	9	0
	D5673-041	1	0	0
	MS17984-C413	1	49	0
	MS21042L4	6	3,678	0
	MS24665-151	1	424	0
	NAS1149C0463R	3	326	0
	NAS1149F0432P	12	2,105	0
	NAS1515H4L	2	262	0

Part Specifications
Specifications could not be found.

Plex 4/23/19 8:13 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.0 PARTS LIST

QTY -741	QTY -511	QTY -701	QTY -013	PART NUMBER	DESCRIPTION
X				D350-607-741	HELI-UTILITY-BASKET LONG OVERSIZE LID
1	X			D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
		X		D350-607-701	LONG OVERSIZE LID CONVERSION KIT
			X	D117-837-013	PROP ARM KIT (OPTIONAL)
			1*	D2332-041	PROP ASSEMBLY (OPTIONAL)
1				D2690-6	LANYARD
	8			D3501-1	BUSHING
	2			D3910-3	X-TUBE LUG
	1			D3910-5	X-TUBE LUG
	1			D3910-7	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
		6		D3917-3	WASHER
		1	4*	D3953-9	SPRING WASHER
	8			D3984-030	RUBBER EXTRUSION, X-TUBE
1		1		D4085-3	PLACARD, INSTRUCTIONS
1		1		D4086-185	PLACARD, MAX LOAD
	1			D4148-041	FWD X-TUBE LUG ASSY
	1			D4149-041	AFT X-TUBE LUG ASSY
1				D4150-041	ATTACHMENT ARM ASSY
1				D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
	1			D4713-1	SPACER
	2			D4775-041	STRUT ASSEMBLY
	2			D4776-3	SKIDTUBE CLEVIS
1		1		D4917-285	PLACARD, MAX LOAD
		1		D5669-041	LONG OVERSIZE BASKET LID ASSY
1				D5673-041	LONG OVERSIZE BASKET ASSY
		3		AN310-4	NUT
1		1		AN310C4	CASTELLATED NUT
		3		AN4-12A	BOLT
6				AN4-13A	BOLT
	20			AN4-14A	BOLT
	4			AN4-42A	BOLT
1				AN4C15	BOLT
	2			AN6-13A	BOLT
1				MS17984-C413	QUICK RELEASE PIN
6	24			MS21042L4	NUT (OR MS21042-4)
	2			MS21042L6	NUT
1		3		MS24665-151	COTTER PIN
		1	2*	MS24665-300	COTTER PIN
	1			MS3367-5-0	TIE WRAP
		1		NAS1149C0432R	WASHER
3			3*	NAS1149C0463R	WASHER
12	40	6		NAS1149F0432P	WASHER
	4			NAS1149F0663P	WASHER
2				NAS1515H4L	WASHER
4		4		97447A010	RIVET

* D2332-041 PROP ASSEMBLY & HARDWARE (OPTIONAL) TO REPLACE D3969-3 GAS SPRING

Change Record

PAGE 1 OF 1

Part Number: D350-607-741

Description: HELI-UTILITY-BASKET LONG OVERSIZED LID

[illegible]